

SIGMA 120

Masonry Block Water Reducer

PRODUCT DESCRIPTION

Sigma 120 is an economical normal range water reducer based upon blended modified lignosulphonates. It is designed to improve the workability of concrete with minimal effect on other properties. **Sigma 120** if used correctly can achieve water reductions of up to 16%.

APPLICATIONS

Sigma 120 can be used to reduce the water content in dry/semi-dry concrete which in turn will increase the density of the finished product leading to higher strengths.

BENEFITS

- Increased early and final strengths.
- Reduced shrinkage.
- Reduced permeability.
- Increased density.
- Reduced segregation & bleeding.

PROPERTIES

Nature:	Liquid
Appearance:	Dark Brown
Specific Gravity: (20°C)	1.12 g/cm ³
pH:	6.5
Chloride Content:	< 0.10
Alkali Content (Na ₂ O):	< 1.50

ADDITION RATES

Dosage rates vary dependant on mix design, process, aggregate type and the desired effect but typically:

200mls - 800mls per 100 kg cement
(0.20% - 0.80% by weight of cement)

The correct dosage for the material package used should be determined by laboratory trials, please contact the OSCRETE Technical department for further advice.

STANDARDS

Sigma 120 complies with the requirements of BS EN 934-2 and is produced in accordance with the ISO 9001 Quality Management Standard and the ISO 14001 Environmental Management Standard.



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COMPATIBILITY

Sigma 120 is compatible with all types of EN197 cement systems.

Sigma 120 should not be pre-mixed with other admixtures and should be batched separately.

STORAGE

Sigma 120 should be stored undercover and protected from extreme temperatures, if stored between the range 5°C to 30°C the product will have a minimum shelf life of 12 months.

HANDLING

Please refer to the **Sigma 120** material safety data sheet but in line with normal handling procedures, personal protective equipment should be worn.

Refer to the Material Safety Data Sheet for full details.

PACKAGING

200 litre drums, 1000 litre IBC's and bulk deliveries.

NOTES

Sigma 120 should be added with the water or at the end of the mixing process and not directly onto the cement. A mixing time of at least 30 seconds is recommended after the addition of the admixture.

If frozen **Sigma 120** may be used after thawing slowly at room temperature followed by intensive remixing.

Please consult the OSCRETE technical department for advice on admixture selection.

OSCRETE UK Limited
Rutland Street
Bradford
West Yorkshire
BD4 7EA
United Kingdom

Telephone: +44 (0)1274 086299
E-mail: technical@oscrete.com
Website: www.oscrete.com

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Disclaimer

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