

COLOURPLAS 393

Block Processing Aid

PRODUCT DESCRIPTION

Colourplas 393 is a specially formulated processing aid designed to meet the requirements of the block paving industry and other dry/semi-dry concrete block manufacturers. **Colourplas 393** contains an accelerating agent to improve early age strength and assist in the production and quality of the finished product.

APPLICATIONS

The balanced properties of **Colourplas 393** will benefit processing by improving compaction whilst maintaining consistency of the mix. **Colourplas 393** also helps with the dispersal of pigments, thereby enhancing colour density and reducing permeability which leads to a reduction in efflorescence. **Colourplas 393** is used to improve compaction and handling of all dry/semi-dry concrete processes. It is especially beneficial in the production of block paving, flags, tiles and other concrete products where enhancements in colour detail are required.

BENEFITS

- Improved compaction.
- Improved processing.
- Better surface finish.
- Strength increases.
- Improved colour intensity and stability.
- Improved processing.
- Reduced efflorescence.

PROPERTIES

Nature:	Liquid
Appearance:	Light Brown
Specific Gravity: (20°C)	1.04 g/cm ³
pH:	>11.5
Chloride Content:	< 0.10
Alkali Content (Na ₂ O):	< 2.00

ADDITION RATES

Dosage rates vary dependant on mix design, process, aggregate type and the desired effect but typically:

200mls—800mls per 100kg cement

(0.20% - 0.80% by weight of cement)

The correct dosage for the material package used should be determined by laboratory trials, please contact the OSCRETE technical department for further advice.

STANDARDS

Colourplas 393 is produced in accordance with the ISO 9001 Quality Management Standard and the ISO 14001 Environmental Management Standard.



COLOURPLAS 393

Block Processing Aid

COMPATIBILITY

Colourplas 393 is compatible with all types of EN 197 cement systems.

Colourplas 393 should not be premixed with other admixtures and should be batched separately.

STORAGE

Colourplas 393 should be protected from extreme temperature, frost and direct sunlight, the product has a minimum shelf life of 12 months.

HANDLING

Please refer to the **Colourplas 393** material safety data sheet but in line with normal handling procedures, personal protective equipment should be worn.

PACKAGING

200 litres drums, 1000 litre IBC's and bulk deliveries.

NOTES

Colourplas 393 should be added with the water or at the end of the mixing process and not directly onto the cement. A mixing time of at least 30 seconds is recommended after the addition of the admixture.

If frozen **Colourplas 393** may be used after thawing, slowly at room temperature followed by intensive mixing.

Please consult the OSCRETE technical department for advice on admixture selection.

OSCRETE UK Limited
Rutland Street
Bradford
West Yorkshire
BD4 7EA
United Kingdom

Telephone: +44 (0)1274 086299
E-mail: technical@oscrete.com
Website: www.oscrete.com

PDS 6393 Rev 06 02/01/2024

Disclaimer

The physical properties quoted are typical, and should not be taken as a specification. The information supplied in our literature is based on data and experience and is given in good faith. Our policy is one of continuous research and development and we reserve the right to update this information at any time; customers should therefore ensure they have the latest issue. Whilst we guarantee the consistent high quality of our products, we have no control over the circumstances in which our materials are used, site conditions or the execution of the work and are therefore unable to accept any liability for any loss or damage which may arise as a result thereof. Materials are supplied in accordance with our standard conditions of sale.

